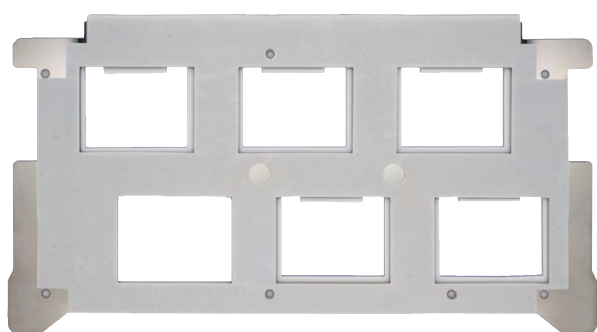


ATTACHING THE CARRIAGE FOAM

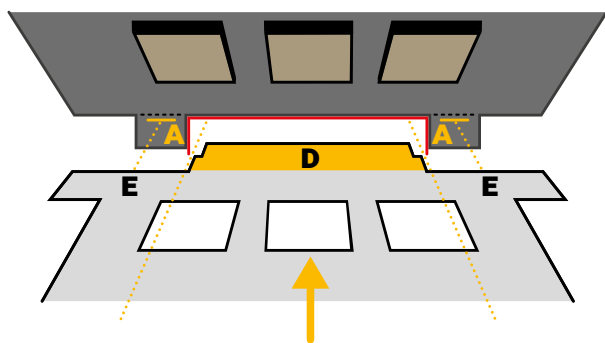
This is a guide for all **GTX600** users for the correct installation of the Carriage Foam.

Incorrect installation of the Carriage Foam will result in malfunction and cause damage to the printer.

Name (Pieces)	CARRIAGE FOAM SUPPLY ASSY (1)
Spare Part Number	SC7418001



- **Necessary tools:** GTX600 Key
Gloves

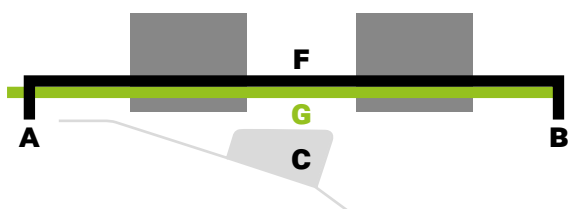


The area **D** of the Carriage Foam should fit into the gap between the rear stoppers **A** of the printhead carriage.

The movement of the insertion must be stopped at the edges **E** by the stoppers.

Side section view:

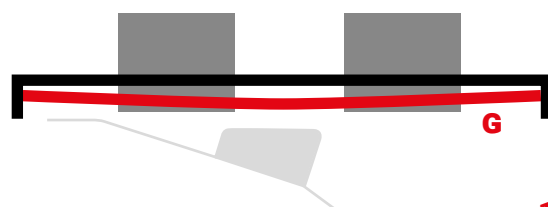
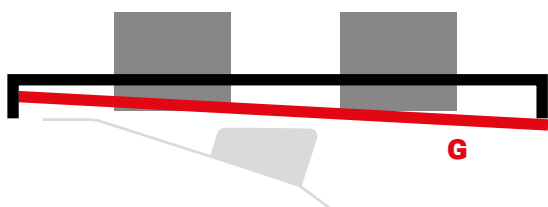
F: Printhead Carriage; **A:** Rear stopper; **B:** Front stopper; **G:** Carriage Foam; **C:** Guide



Correct position of the Carriage Foam:

The Carriage Foam has completely close contact to the printhead carriage and protrudes a bit from the printhead carriage at the rear side.

Wrong positions of the Carriage Foam:



HOW TO ATTACH THE CARRIAGE FOAM

Menu

Receiving History

Maintenance

Printer Setting

Total Print

Temperature/Humidity Info

Maintenance

Maintenance Part Clean/Replace

White Ink Circulation

White Tank Agitation

Humidification

Humidifier Unit

Maintenance Part Clean/Replace

Clean nozzle guard and cap

Replace maintenance unit parts

Replace mist fan filter

Replace maintenance unit parts

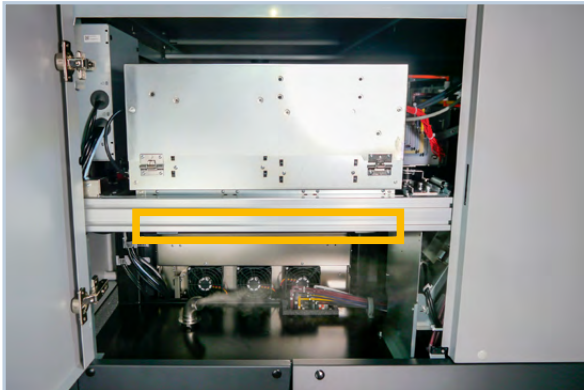
Head will move
for operation

Press OK to Move

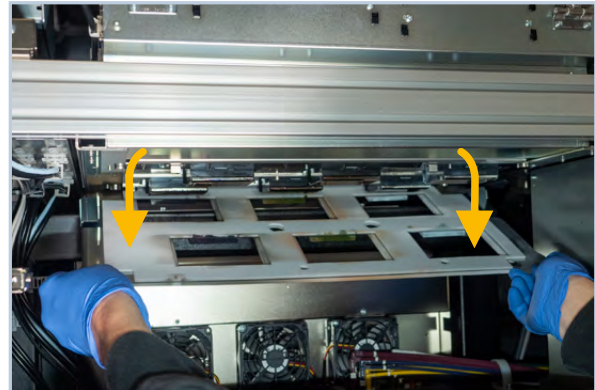
Make sure to perform this replacement **within 25 minutes**.

This is important because the printheads are not covered during this work and could be damaged.

When installing the Carriage Foam, be careful not to touch the nozzle plates of the printheads.

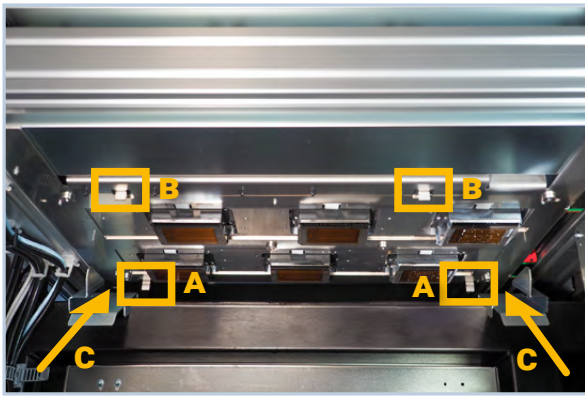


Position of the Carriage Foam Supply Assy.

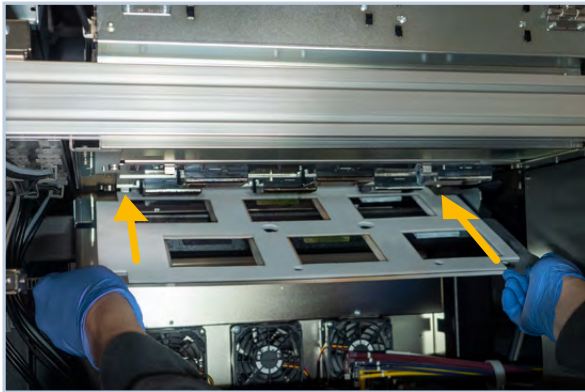


Remove the Carriage Foam by using the sliders of the Carriage Guides on right and left side.

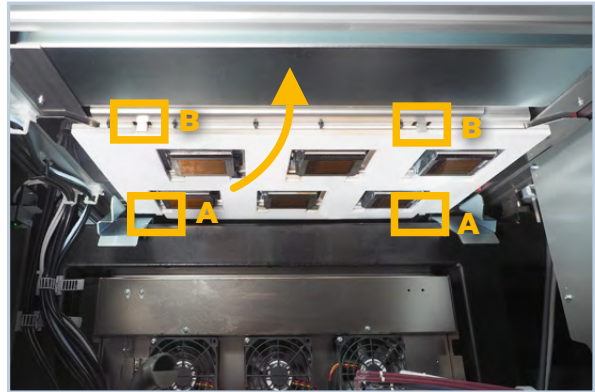
Make sure that the Carriage Foam does not touch any of the nozzle plates.



A: Rear stoppers
B: Front stoppers
C: Carriage Guides with sliding surface
TIP: If necessary clean the nozzle guards of the printheads.

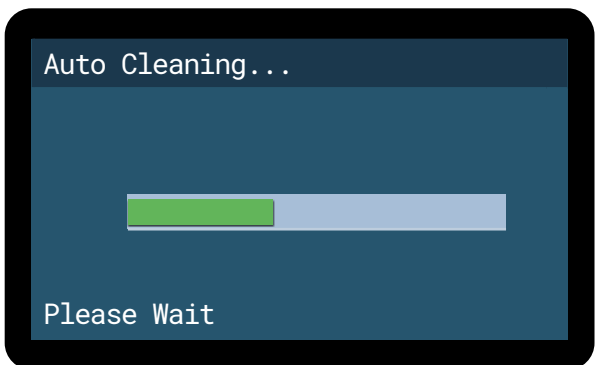
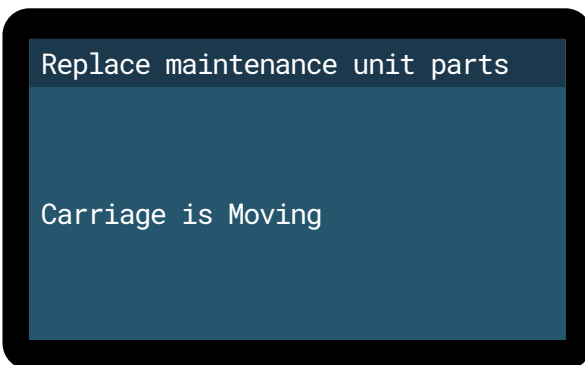
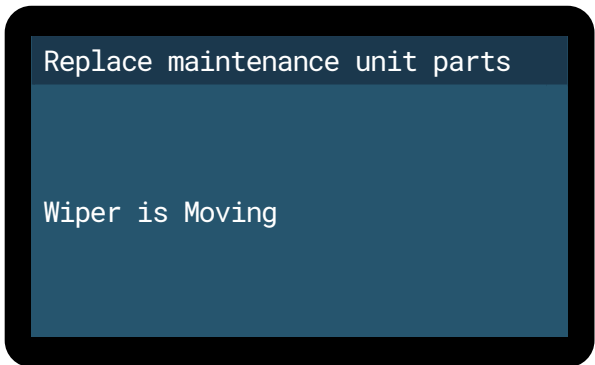
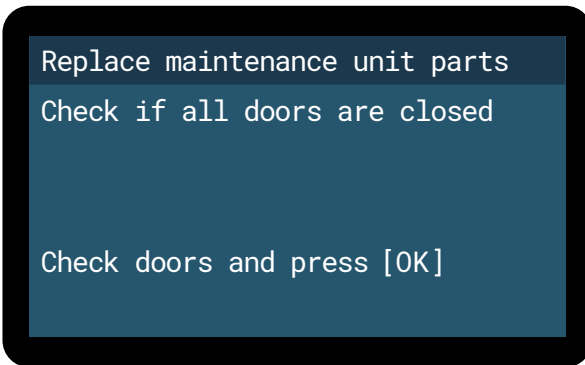


Slide the new Carriage Foam into the intended position with the cut-out circles pointing upwards.



Attach the Carriage Foam to the magnets of the printhead carriage without bending.

A/B: Make sure that the Carriage Foam is not riding on the stoppers.
 Check that the foam plate has completely close contact to the carriage plate and that the nozzle plates protrude a little from the foam plate.



► Check the condition of each Printhead with a nozzle test and perform, if necessary, a cleaning.