

ATTACHING THE CARRIAGE FOAM

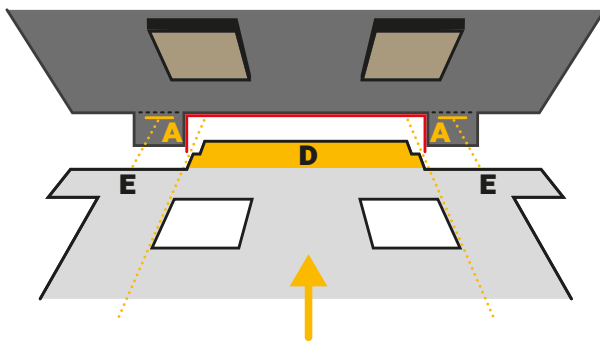
This is a guide for all **GTX600** users for the correct installation of the Carriage Foam.

Incorrect installation of the Carriage Foam will result in malfunction and cause damage to the printer.

Name (Pieces)	CARRIAGE FOAM SUPPLY ASSY (1)
Spare Part Number	SC5026101



- **Necessary tools:** GTX600 Key
Gloves

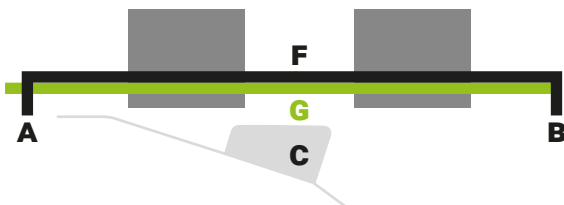


The area **D** of the Carriage Foam should fit into the gap between the rear stoppers **A** of the printhead carriage.

The movement of the insertion must be stopped at the edges **E** by the stoppers.

Side section view:

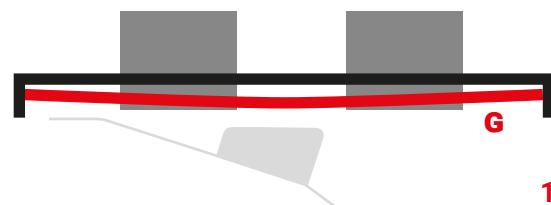
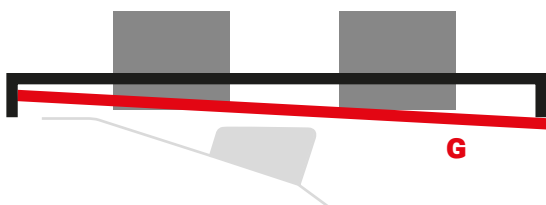
F: Printhead Carriage; **A:** Rear stopper; **B:** Front stopper; **G:** Carriage Foam; **C:** Guide



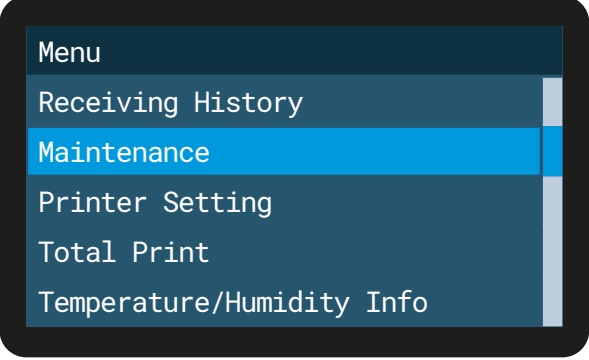
Correct position of the Carriage Foam:

The Carriage Foam has completely close contact to the printhead carriage and protrudes a bit from the printhead carriage at the rear side.

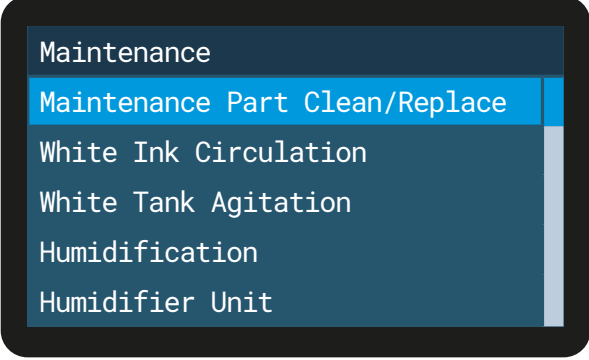
Wrong positions of the Carriage Foam:



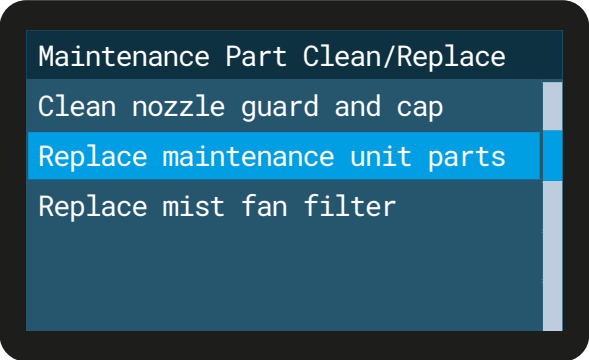
HOW TO ATTACH THE CARRIAGE FOAM



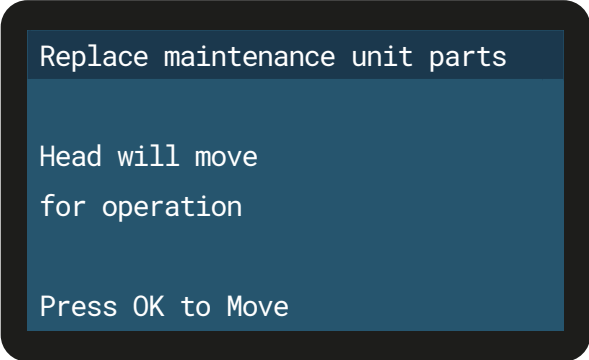
Menu
Receiving History
Maintenance
Printer Setting
Total Print
Temperature/Humidity Info



Maintenance
Maintenance Part Clean/Replace
White Ink Circulation
White Tank Agitation
Humidification
Humidifier Unit



Maintenance Part Clean/Replace
Clean nozzle guard and cap
Replace maintenance unit parts
Replace mist fan filter



Replace maintenance unit parts

Head will move
for operation

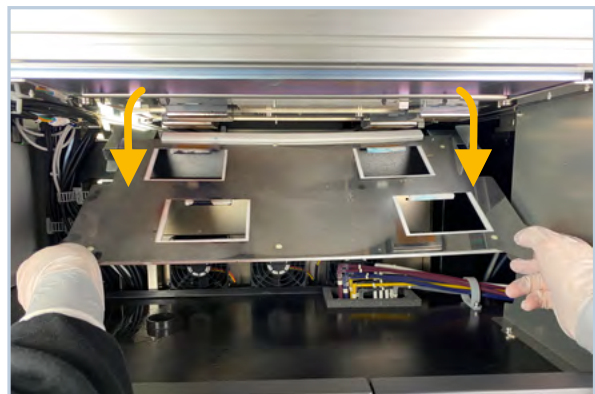
Press OK to Move

Make sure to perform this replacement **within 25 minutes**.

This is important because the printheads are not covered during this work and could be damaged. When installing the Carriage Foam, be careful not to touch the nozzle plates of the printheads.

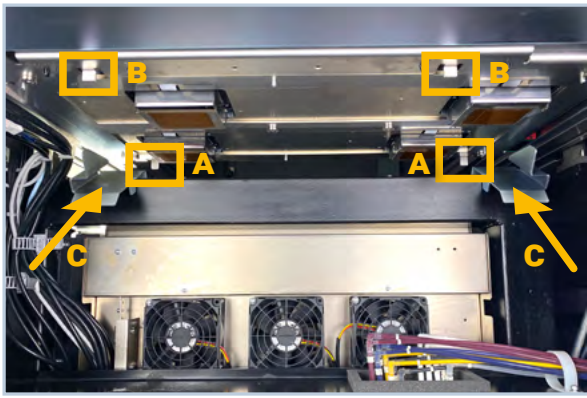


Position of the Carriage Foam Supply Assy.

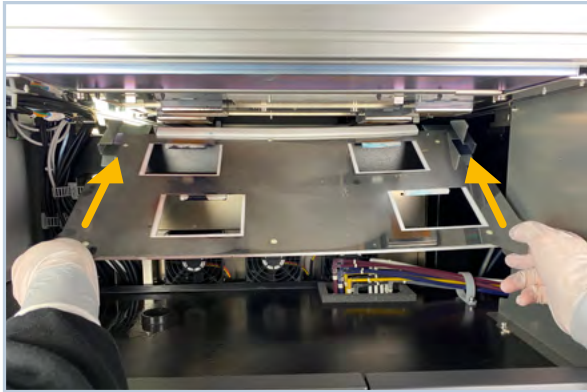


Remove the Carriage Foam by using the sliders of the Carriage Guides on right and left side.

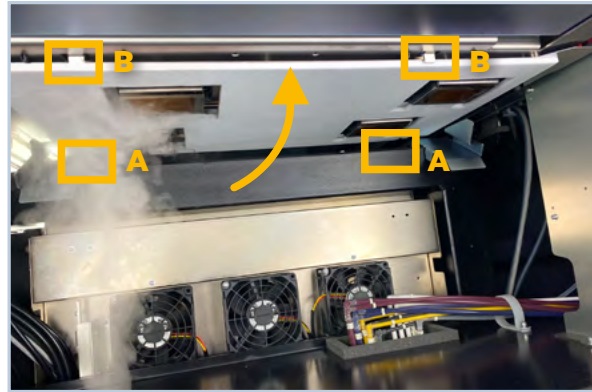
Make sure that the Carriage Foam does not touch any of the nozzle plates.



A: Rear stoppers
B: Front stoppers
C: Carriage Guides with sliding surface
 TIP: If necessary clean the nozzle guards of the printheads.

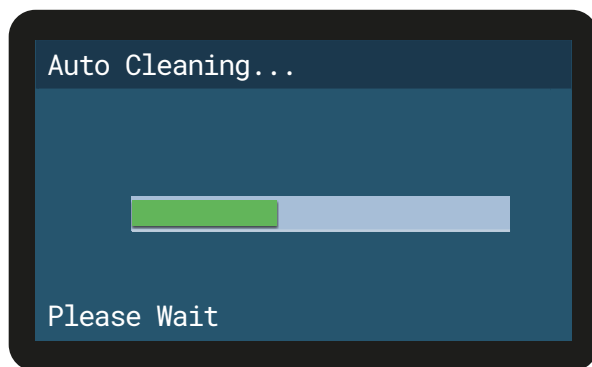
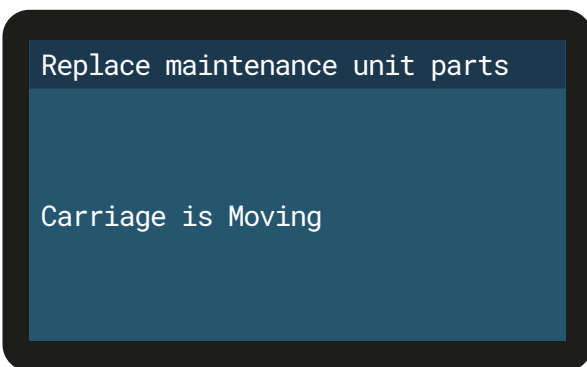
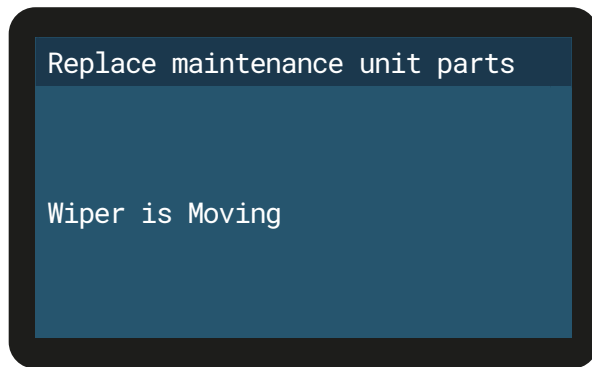
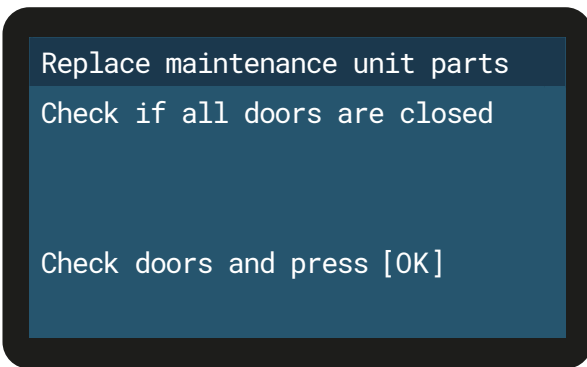


Slide up the new Carriage Foam with the metal side facing up into the correct position.



Attach the Carriage Foam to the magnets of the printhead carriage without bending.

A/B: Make sure that the Carriage Foam is not riding on the stoppers.
 Check that the foam plate has completely close contact to the carriage plate and that the nozzle plates protrude a little from the foam plate.



► Check the condition of each Printhead with a nozzle test and perform, if necessary, a cleaning.